

DRY CLEANING MACHINE
MAINTENANCE PAGE

A	B	C	D	
ACTIVITY	METHOD	FREQUENCY	NOTES: * FOR PCE ONLY	
1	CLEAN LINT FILTER(S)	VACUUM BOTH SIDES; WIPE DOOR GASKET	DAILY	IF FIRE WORK; CLEAN AFTER EVERY USE
2	CLEAN BUTTON TRAP	REMOVE AND VACUUM; WIPE LID GASKET	DAILY	CHECK FOR SOLVENT IN BOTTOM; DOCUMENT
3	PUMP STRAINER	REMOVE AND VACUUM; CLEAN GASKET	DAILY	CHECK FOR SOLIDS
4	CHECK SOLVENT FLOW	VISUALLY CHECK DURING WASH CYCLE	DAILY	IF SLOW OR AIR BUBBLES; CHECK FILTERS
5	DRAIN SEPARATOR WATER	OPEN DRAIN VALVE	DAILY	DO NOT DRAIN SOLVENT; ONLY WATER
6	CLEAN LOADING DOOR GASKET	VACUUM AND WIPE WITH MOIST CLOTH	DAILY	
7	DRAIN AIR STRAINER	DRAIN IF WATER PRESENT	DAILY	
8	CHECK SIGHT GLASS	CHECK FOR TRAPPED SOLVENT	DAILY	IF SOLVENT REMAINS; NOT DRAINING PROPERLY
9	SPIN FILTER MAINTENANCE	RUN PROGRAM	WEEKLY	SPIN AT LEAST WEEKLY
10	DRAIN, CLEAN STILL	DRAG REMAINING BOTTOMS	WEEKLY	CLEAN FLOAT AND DOOR GASKET
11	CLEAN AIR CHANNEL	VACUUM AIR CHANNEL BELOW FILTER	WEEKLY	USE BRUSH OR VACUUM WITHIN REACH
12	REGENERATE CARBON	RUN CARBON MAINTENANCE PROGRAM	WEEKLY	MORE FREQUENTLY IF ALARM *
13	CLEAN "Y" STRAINER	STRAINER NEAR DRYING SENSOR	WEEKLY	REMOVE FILTER AND CLEAN
14	CHECK RECLAIMER	MONITOR 45°F; OR, PRESSURES	WEEKLY	DOCUMENT *
15	WASH LINT FILTERS	WASH WITH WATER AND DETERGENT	BI-WEEKLY	
16	CLEAN LINT FILTER(S)	TAKE APART AND CLEAN	MONTHLY	
17	CLEAN DOOR RING	CLEAN AROUND DOOR RING STOP COLLAR	MONTHLY	REMOVE LINT BUILDUP
18	CLEAN WATER INLET FILTER	TAKE APART AND CLEAN	MONTHLY	
19	CLEAN AIR VALVES	TAKE APART AND CLEAN IF SLUGGISH	MONTHLY	MARK OR CHART OPEN/CLOSE POSITION
20	CHANGE DOOR CARBON	DOOR FAN CARBON	MONTHLY	PLACE IN WASTE CONTAINERS *
21	SCRAP STILL	WIRE BRUSH BOTTOM OF STILL	MONTHLY	
22	VACUUM MOTORS	VACUUM MOTOR COOLING COILS	MONTHLY	TURN OFF POWER & REMOVE CAP AND CLEAN
23	CLEAN INVERTER BOX	LINT INSIDE GLASS ON INVERTER CONTROL	MONTHLY	
24	CLEAN DRY SENSOR	DISASSEMBLE & CLEAN LINT, DEBRIS	MONTHLY	DOES NOT APPLY TO TEMPERATURE SENSORS
25	CLEAN WATER SEPARATOR(S)	DRAIN AND CLEAN	MONTHLY	TAKE APART; WIPE CLEAN; CHECK GLASS GASKET
26	CHECK BEARING HOUSING	USE WRENCH AND TIGHTEN BOLTS	MONTHLY	IF TIGHT OK; IF LOOSE TIGHTEN
27	REPLACE "ALL CARBON" FILTERS		QUARTERLY	PLACE IN WASTE CONTAINERS
28	REPLACE REGULAR FILTERS		QUARTERLY	PLACE IN WASTE CONTAINERS
29	CHECK DRIVE BELT	CHECK AND ADJUST DRIVE BELT	QUARTERLY	REPLACE IF WORN OR TORN
30	INSPECT BUTTON TRAP LINE	BUTTON TRAP DRYING LINE	QUARTERLY	REMOVE LINT BUILDUP
31	CLEAN SOLVENT TANKS	PUMP DRY; VACUUM, WIPE CLEAN	QUARTERLY	HAVE SPARE GASKETS FOR GLASS
32	CLEAN REFRIGERATION COILS	REMOVE AND POWER WASH (BOTH COILS)	ANNUALLY	POWER WASH IN DRUM TO MINIMIZE SPRAY

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34	CLEAN SOLVENT COOLER	REMOVE AND CLEAN COILS	ANNUALLY	
35	CLEAN DISC FILTERS	REMOVE AND CLEAN DISCS	ANNUALLY	REPLACE IF WORN OR TORN
36	CLEAN STILL CONDENSER	REMOVE AND CLEAN COILS	ANNUALLY	
37	TIGHTEN CONTROL PANEL	TIGHTEN ALL SCREWS	ANNUALLY	
38	CLEAN SOLVENT PUMP	REMOVE IMPELLER AND CLEAN	ANNUALLY	
39	CLEAN FAN	TAKE APART AND CLEAN	ANNUALLY	